

- 01. Always chair with sled base.
- 02. Always chair with wooden base.
- 03. Always chair with swivel base.

- 04. Always chair with 4 steel legs.
- 05. Always chair with cantilever base.

always chair



design

Always' easy form has been designed to compliment any interior no matter what the style; the 5 different base options facilitate this even further. Always is meticulously proportioned to offer a positive back support with a comfortable enclosed feeling. The organic form of Always feels as good as it looks from every angle; it uses contemporary engineered foam techniques to provide the fine shape without compromising comfort and durability. Always has been engineered for beautiful upholstery whatever the fabric or leather.

technical

Always is meticulously upholstered to ensure the cover will remain neatly tailored to the product. Always is upholstered over an engineered foam core a top a steel frame for firmly affixing all 5 different base options. There are 4 base options made from polyester powder coated steel, also available with a bright chrome finish. The timber base is constructed with moulded plywood components. *All dimensions quoted are rounded to the nearest 5mm or nearest 1/2 inch.

sizes



04
AL-CH-ST4
Always chair with 4 steel legs
metric (mm)
W625 D595 H780 seat470
imperial (in)
W24.5 D23.5 H30.5 seat18



01
AL-CH-SL
Always chair with sled base
metric (mm)
W625 D595 H780 seat470
imperial (in)
W24.5 D23.5 H30.5 seat18



03
AL-CH-SW
Always chair with swivel base
metric (mm)
W625 D595 H780 seat470
imperial (in)
W24.5 D23.5 H30.5 seat18



05
AL-CH-CL
Always chair with cantilever base
metric (mm)
W625 D610 H780 seat470
imperial (in)
W24.5 D24 H30.5 seat18



02
AL-CH-WD
Always chair with timber base
metric (mm)
W625 D595 H780 seat470
imperial (in)
W24.5 D23.5 H30.5 seat18

base finish options



4 leg steel black powder coat. *Chrome finish also available.



4 leg steel white powder coat. *Chrome finish also available.



sled base black powder coat. *Chrome finish also available.



sled base white powder coat. *Chrome finish also available.



swivel base black powder coat. *Chrome finish also available.



swivel base white powder coat. *Chrome finish also available.



cantilever base black powder coat. *Chrome finish also available.



cantilever base white powder coat. *Chrome finish also available.



through oak plywood base.

other options



2 tone upholstery.

support

all images here plus many more are available at www.naughtone.com alternatively, get in touch to request our dropbox link to our full library.

CAD 3D visualisation models and 2D dwg files are available of all naughtone products. Download the files from our website www.naughtone.com or request a full CD.

Always chair designed by naughtone

general manufacture description

The Always chair body is a moulded foam shape. This has an internal steel frame for structure and secure connection to the base. The shell is meticulously upholstered to ensure the cover will remain neatly tailored to the product.

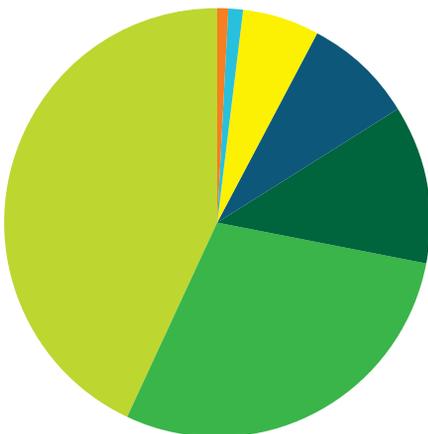
The timber base is constructed with ply laminated solid Oak. The timber is sealed with spray matt lacquer. The Always seat and base are assembled together by hand using minimal fixings and can be easily disassembled if necessary.



facts

- 100% FSC certified timber
- naughtone is FISP and ISO14001 certified
- 9.9kg Total weight
- 56% Recyclable (steel frame, foam, fixings, & feet)
- 35.5% Compostable (plywood frame & base)
- 16.1% Recycled content (steel frame, chip foam & fixings)
- 35.5% Reuseable content
- 72.1% Recycled & Recyclable content

contents



- Foam core - 43.5%
- Base (moulded ply) - 29.4%
- Internal steel frame (mild steel) - 12.1%
- Fabric - 8.5%
- Internal plywood frame (beech ply) - 6.1%
- Feet (polypropylene) - <1%
- Fixings (mild steel) - <1%

support

further information for all our products can be downloaded from the website www.naughtone.com.

* where sustainable sources are quoted and a chain of custody is required by a customer - this must be indicated on the purchase order to naughtone. A chain of custody requested after an order has been placed or delivered may be difficult to recover.



Always chair designed by naughtone

general manufacture description

The Always chair body is a moulded foam shape. This has an internal steel frame for structure and secure connection to the base. The shell is meticulously upholstered to ensure the cover will remain neatly tailored to the product.

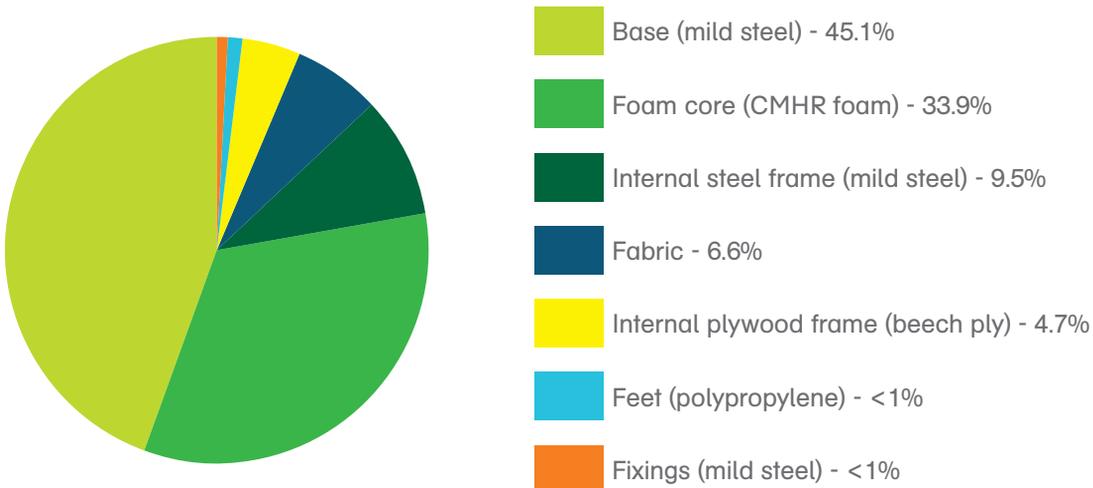
The Always chair swivel base is cut from mild steel plate and mild steel tubing. A separate swivel mechanism is pressed into the top of the tube before the top plate is attached. The base is then finished with either chrome plating or polyester powder coat. The components can be separated with hand tools for end of life recycling.

facts

- 100% FSC certified timber
- naughtone is FISP and ISO14001 certified
- 12.7kg Total weight
- 88.7% Recyclable (internal steel frame, base, foam, fixings & feet)
- 4.7% Compostable (plywood frame)
- 40.2% Recycled content (internal steel frame, base, chip foam & fixings)
- **128.9% Recycled & Recyclable content**



contents



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Always chair designed by naughtone



general manufacture description

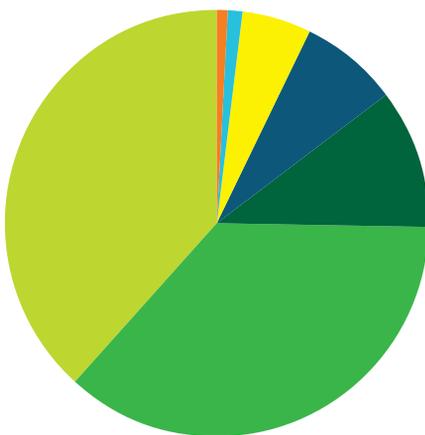
The Always chair body is a moulded foam shape. This has an internal steel frame for structure and secure connection to the base. The shell is meticulously upholstered to ensure the cover will remain neatly tailored to the product.

The Always sled base is machine bent from mild steel tube and flat bar which is weld jointed together and polished by hand to a smooth surface. The base is then finished with either chrome plating or polyester powder coat. The Always seat and base are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

facts

- 100% FSC certified timber
- naughtone is FISP and ISO14001 certified
- 11.1kg Total weight
- 87.1% Recyclable (internal steel frame, base, foam, fixings & feet)
- 5.4% Compostable (plywood frame)
- 37.1% Recycled content (internal steel frame, base, chip foam & fixings)
- **124.2% Recycled & Recyclable content**

contents



- Foam core - 38.9%
- Base (mild steel) - 37.1%
- Internal steel frame (mild steel) - 10.8%
- Fabric - 7.6%
- Internal plywood frame (beech ply) - 5.4%
- Feet (polypropylene) - <1%
- Fixings (mild steel) - <1%

support

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Always chair designed by naughtone



general manufacture description

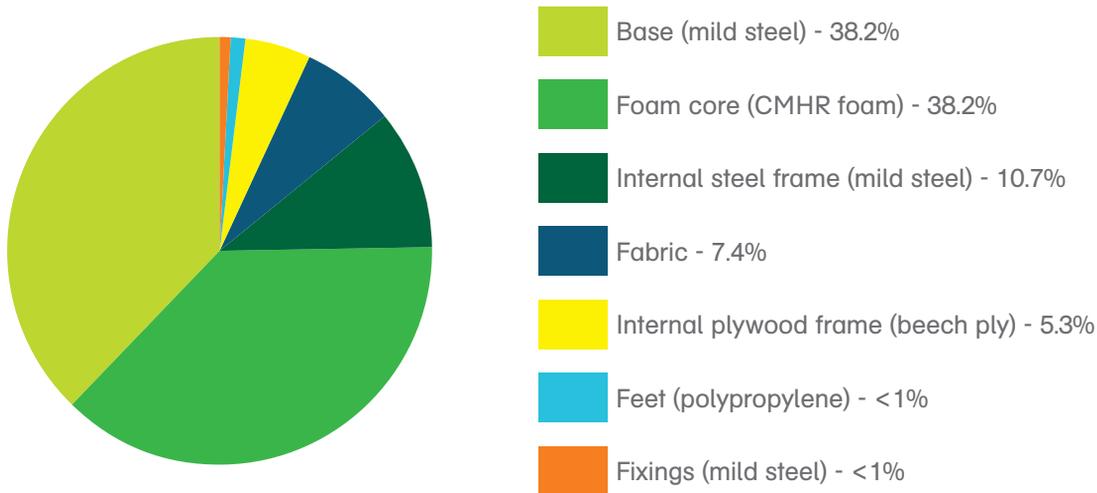
The Always chair body is a moulded foam shape. This has an internal steel frame for structure and secure connection to the base. The shell is meticulously upholstered to ensure the cover will remain neatly tailored to the product.

The Always cantilever base is machine bent from mild steel tube which is then weld jointed together and polished by hand to a smooth surface. The base is then finished with either chrome plating or polyester powder coat. The Always seat and base are assembled together by hand using minimal fixings and can be easily disassembled if necessary.

facts

- 100% FSC certified timber
- naughtone is FISP and ISO14001 certified
- 11.3kg Total weight
- 87.3% Recyclable (internal steel frame, base, foam, fixings & feet)
- 5.3% Compostable (plywood frame)
- 37.5% Recycled content (internal steel frame, base, chip foam & fixings)
- **124.8% Recycled & Recyclable content**

contents



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