## cloud quilt

armchair/sofa range

design
The cloud quilt seating range's tactile, pillowy surround is designed to invite and comfort withoutconsumin mase of space. Whether you are looking for somewhere to of space. Whether you are looking for somewhere to appeal. The cloud upholstery range consists of various chair and sofa sizes available with high or low back.
technical
The signature quilting can be applied to most upholstery abrics and has a dacron core. This is then layered over woollen felt, in turn layered over a tubular steel frame with dense foam inserts. The seating area is steel framed with plywood substructure. The seat foam is CMHR and the ack cushions are feather and synthetic fibre filled. *All dimens quoted are rounded to the nearest 5 mm nearest $1 / 2$ inch

support


## general manufacture description

The Cloud is available in a range of sizes and finishes, for the purpose of this document we have a specific example from the range:

Cloud quilt sofa with low back and straight steel legs CLO-Q-3-LO (steel legs)

Please use the material index and the breakdown of component mass below to establish the environmental qualities of other finish options in this range.

The cloud back and side frame is constructed with bent mils steel tube with thin plywood cladding and dense foam inserts. The signature quilting can be applied to any fabric and has a dacron core. The quilting is sewn into a sleeve which is simply pulled over the frame and secured with a hidden zip. The seat foam is CMHR and the back cushions are feather and synthetic fibre filled. The legs are made from mild tubular steel and powdercoated in black.

## facts

- $100 \%$ FSC certified timber
- naughtone is FISP and ISO14001 certified
- 67.1 kg Total Weight
- $43.5 \%$ Recyclable (steel frame, foam, legs \& fixings)
- $43.6 \%$ Compostable (timber frame \& plywood frame)
- $20 \%$ Recycled content (steel frame, chip foam, legs \& fixings)
- 43.6\% Reuseable content
- 63.5\% Recycled \& Recyclable content
contents


Internal frame (solid timber) - 34.6\%
Internal steel frame (mild steel) - 23.9\%
Foam (CMHR foam) - 15.7\%

Fabric - 9.6\%


Internal plywood frame (beech ply) - 9\%

Straight legs (mild steel) - 3.6\%
Cushions (feather fibre mix) - 3.3\%

Fixings (mild steel) - < $1 \%$


## general manufacture description

The Cloud is available in a range of sizes and finishes, for the purpose of this document we have a specific example from the range:

Cloud sofa with high back and steel legs CLO-3-HI (steel legs)

Please use the material index and the breakdown of component mass below to establish the environmental qualities of other finish options in this range.

The cloud back and side frame is constructed with bent mils steel tube with thin plywood cladding and dense foam inserts. The signature quilting can be applied to any fabric and has a dacron core. The quilting is sewn into a sleeve which is simply pulled over the frame and secured with a hidden zip. The seat foam is CMHR and the back cushions are feather and synthetic fibre filled. The legs are made from mild tubular steel and powdercoated in black.

## facts

- $100 \%$ FSC certified timber
- naughtone is FISP and ISO4001 certified
- 82.8 kg Total weight
- $46.8 \%$ Recyclable (steel frame, foam, legs \& fixings)
- 39.8\% Compostable (timber frame \& plywood frame)
- 21.9\% Recycled content (steel frame, chip foam, legs \& fixings)
- 39.8\% Reuseable content
- 68.7\% Recycled \& Recyclable content
contents

support

